

RESTRICTIONS



- Height of installation 43 metres from ground level
- Impact of weather due to coastal location
- Access for site labour
- Completion testing requirements















IMPACT OF MODULAR CONSTRUCTION



- Installation at height reduced from 4 weeks to 3 days per silo x 6
 20.4 weeks reduction to installation at height
- Overall reduction of prelims on site 20.4 weeks saved £163k saving to client £102k cost reduction for cranage

£265k total saving

- Reduced impact of wind and rain
- Significantly safer for installation team
- Reduced diesel emissions on site

BENEFITS OF MODULAR CONSTRUCTION



- Modules construction at ground level
- Modules fitted out & tested prior to delivery
- Reduced use of cranage and site traffic
- Concurrent construction
- Health, Safety & Environment